

EASY INSTALL: SHOTGUN EXHAUST PIPES



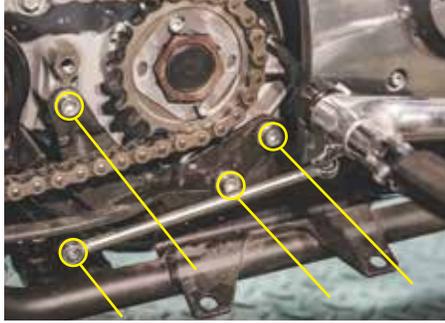
CHROME
SKU#: 004477

For Harley-Davidson Sportsters
2004-2016



BLACK
SKU#: 004476

DISCLAIMER:
**NOT LEGAL FOR SALE OR USE
IN CALIFORNIA.*



1. A) Remove nuts from exhaust flanges at cylinder heads (front & rear).
- B) Unplug O2 Sensors (front & rear).
- C) Remove muffer mounting bolts, & then the complete exhaust system.
- D) Remove pulley cover, disconnect brake rod & then remove the crossover pipe.



2. A) Remove retaining rings & flanges from stock exhaust.
- B) Re-install on new pipes.
- C) Remove O2 sensors, & re-install on new pipes.



3. Re-install pulley cover & install bracket from kit.



4. Loosely install pipes on cylinder heads & rear bracket.



5. A) Tighten the nuts on cylinder heads first, then tighten the nuts & bolts on rear bracket.
- B) Plug O2 sensors in.



TECH NOTE: Any changes in engine exhaust systems will require a change in the fuel map of your EFI system. Failure to do so could result in damage to your engine. Please call our tech service department if you have any questions. 1-855-456-9276

*There is no warranty on exhaust pipes and mufflers with regard to any discoloration. Blueing is caused by tuning characteristics, cam timing, carburetor jetting, overheating, etc. and is not caused by defective manufacturing. No refunds on exhaust pipes once motorcycle is started unless there is a manufacturer's defect.



1.

- A) Determine desired location for heat shield.
- B) Attach hose clamps & brackets. (Snug, but not fully tightened.)

2.

Orientate rounded end of brackets as shown above.



3.

- A) Attach one end of the heat shield with provided screw.
- B) Slide the other clamp & bracket to line-up with the hole on the other end of the heat shield, & then install screw.



4.

Final tighten hose clamps & screws.

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